



# OPERATIONAL TECHNOLOGY CYBERSECURITY EXPERT PANEL FORUM 2023

22 – 23 AUGUST 2023

Preventing Unintentional or Collateral  
Cyber Disasters

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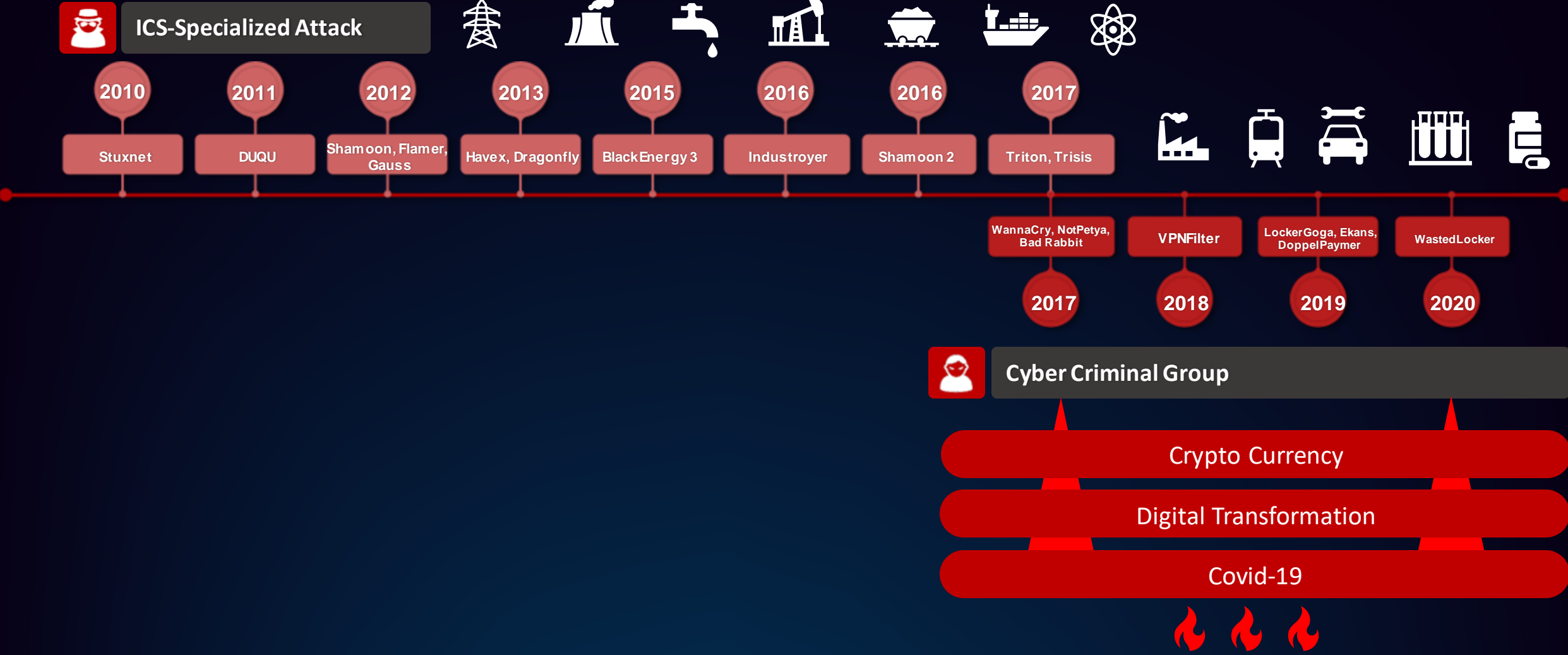




OT Cyber Breaches are happening

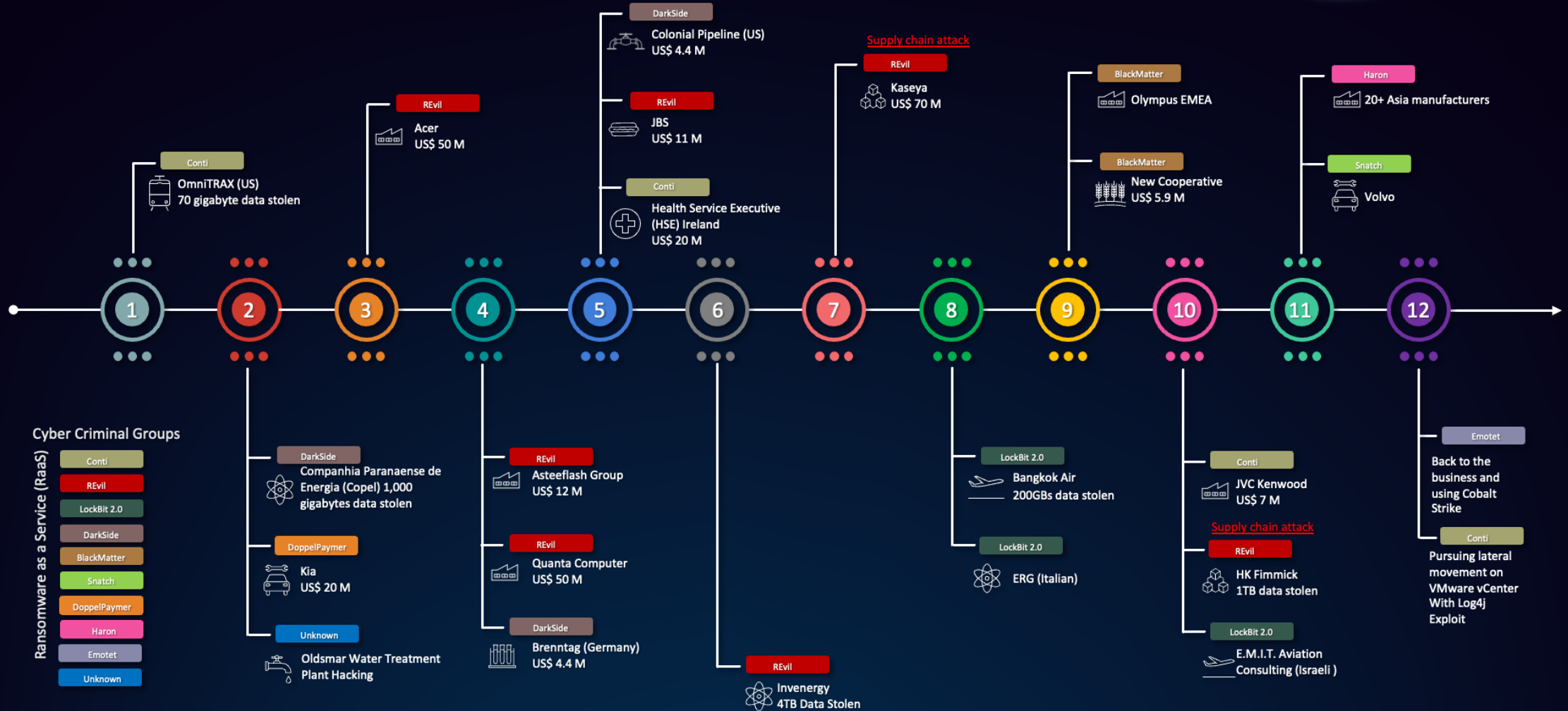
# OPERATIONAL TECHNOLOGY CYBERSECURITY EXPERT PANEL FORUM 2023

## The Paradigm Shift of OT Threats



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## OT Cybersecurity Issues in 2021 – Mainly ransomware attack





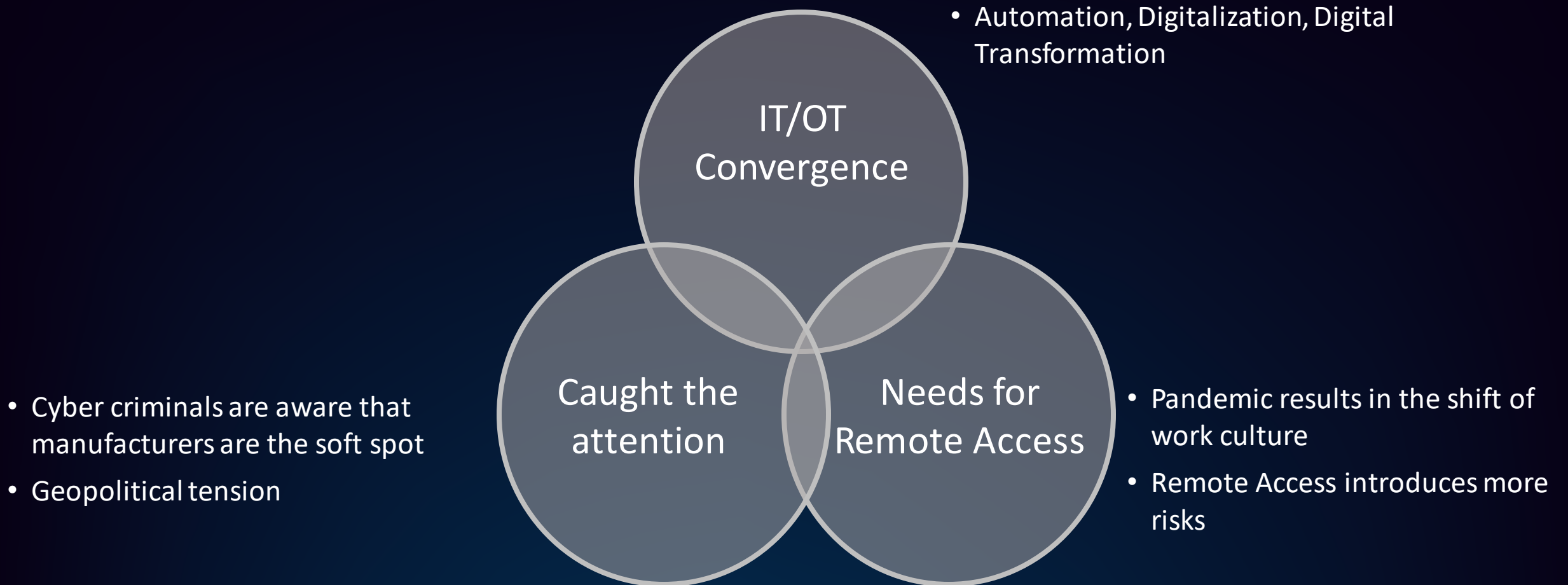
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## Diversified OT Attack Techniques in 2022



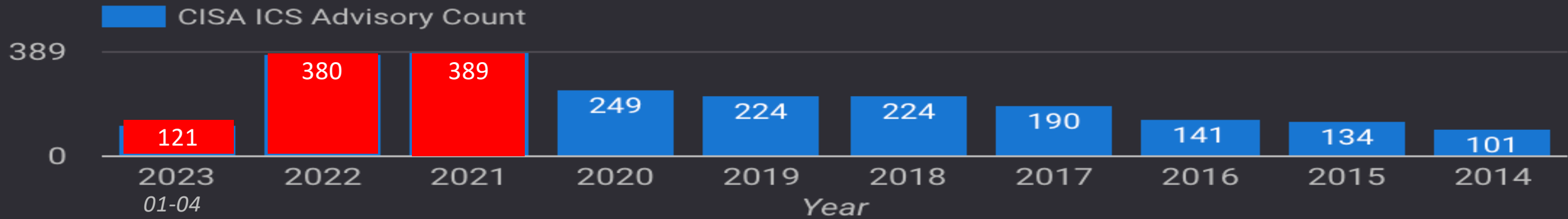
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## Perfect Storm for OT Cybersecurity Threats



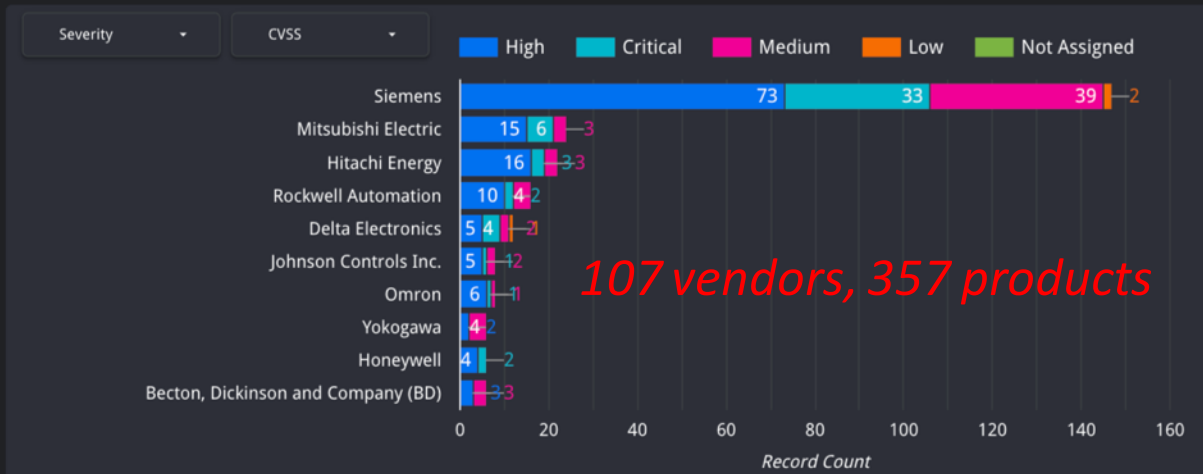
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## CISA ICS Advisory Count by Year



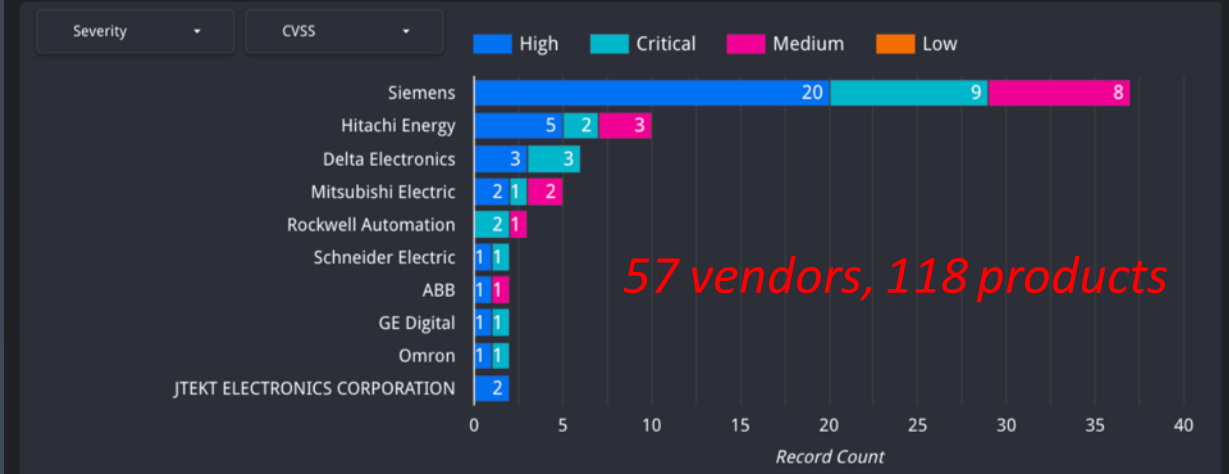
### 2022.01–2022.12

#### Top Highest Number of CISA ICS Advisory by Vendor and CVSS Severity



### 2023.01–2023.04

#### Top Highest Number of CISA ICS Advisory by Vendor and CVSS Severity



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## OT Vulnerabilities are Critical

Source: TXOne Networks 2022 Annual Report



56.2%

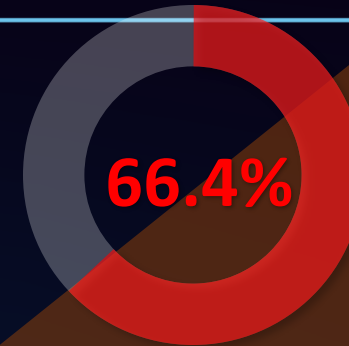
The number of ICS-CERT advisories increased by 56.2% from 2020 to 2021.



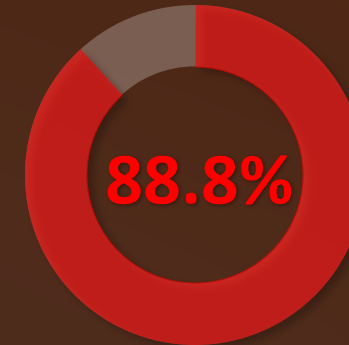
Report focused on ICS-CERT advisories listed vertical – “Critical Manufacturing”

48.8%

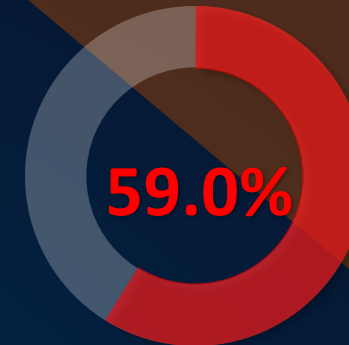
of CVEs identified in ICS-CERT advisories in 2021 can be used to affect Critical Manufacturing.



of 2021’s ICS-related vulnerabilities may be used by attackers to accomplish Initial Access and compromise a system.



of 2021’s CVEs affecting the Critical Manufacturing sector can be used to cause an Impact.



of 2021’s CVEs can be used to cause damage to property, productivity, or revenue.



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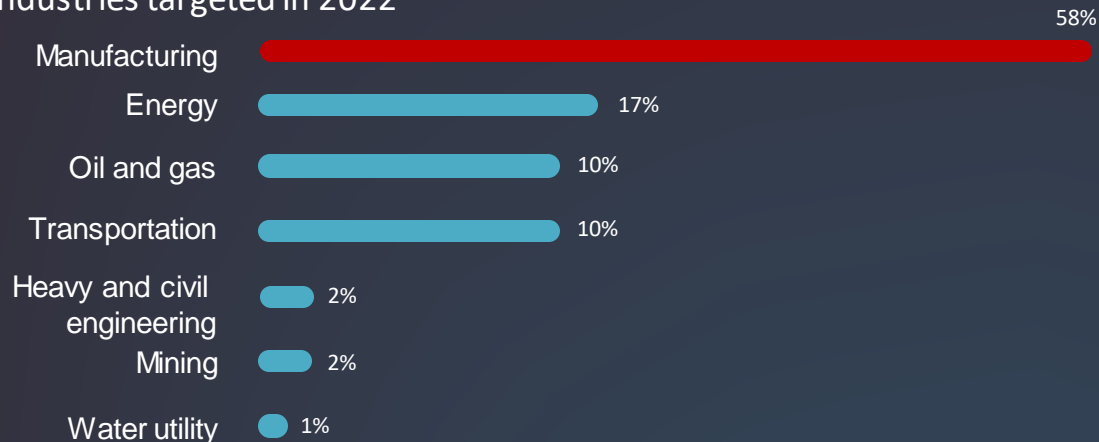
## Manufacturing becomes the world's most attacked industry

Manufacturing replaced financial services as the top attacked industry in 2021 - representing 23.2 percent of the attacks... (IBM X-Force Threat Intelligence Index 2022)

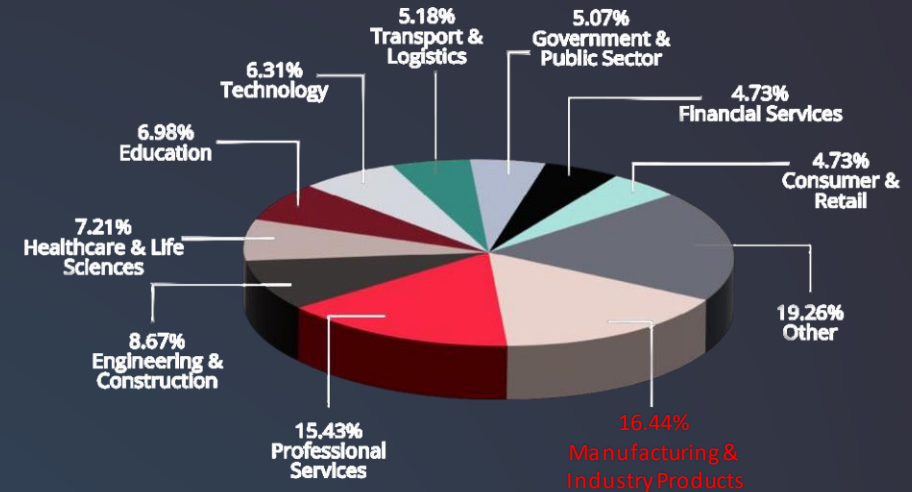
Manufacturing was the most targeted sector for ransomware cyber-attacks and the most extorted industry in 2022... victimized in 30 percent of incidents... (IBM X-Force Threat Intelligence Index 2023)

KELA disclosed that the manufacturing and industrial sectors were most targeted by ransomware attackers and data leak actors during the first quarter of 2023 (KELA 2023Q1 Ransomware Report)

### OT Industries targeted in 2022



Proportion of IR cases by OT-related industry to which X-Force responded in 2022.



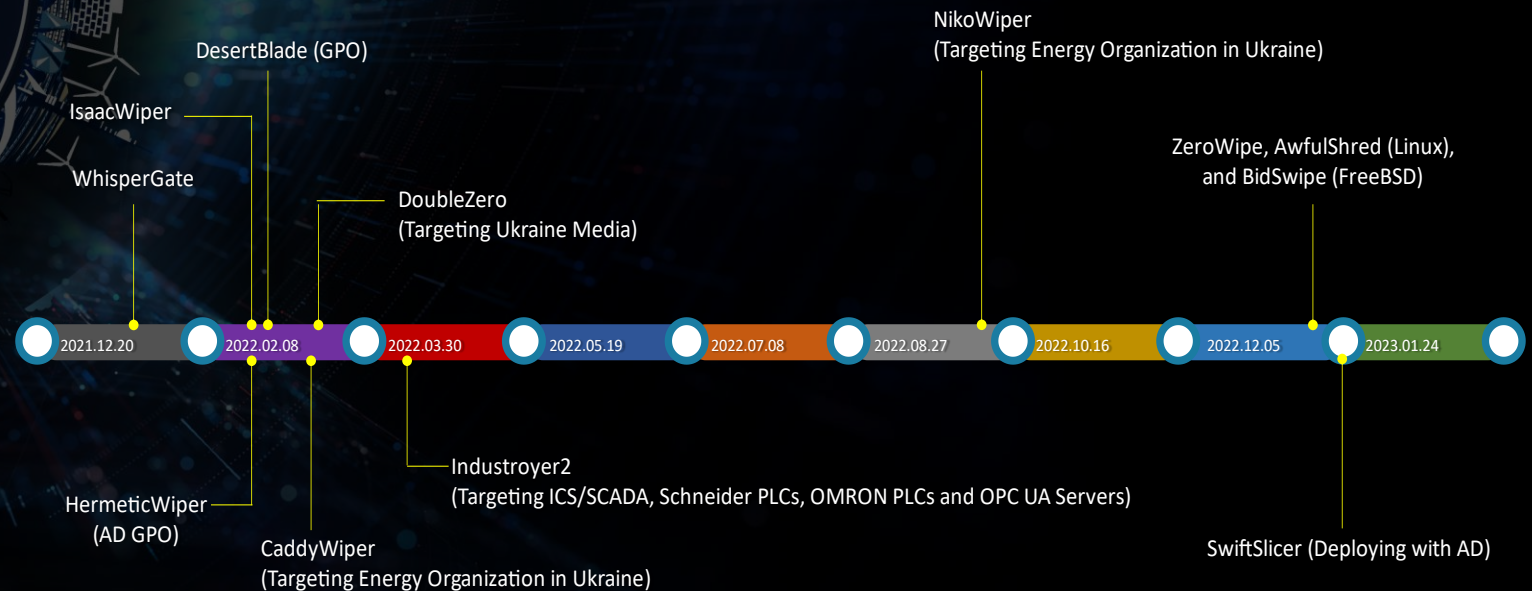
KELA ransomware victims and network access sales in Q1 2023

# Geopolitics lead to an increase in malicious disruptions in 2023

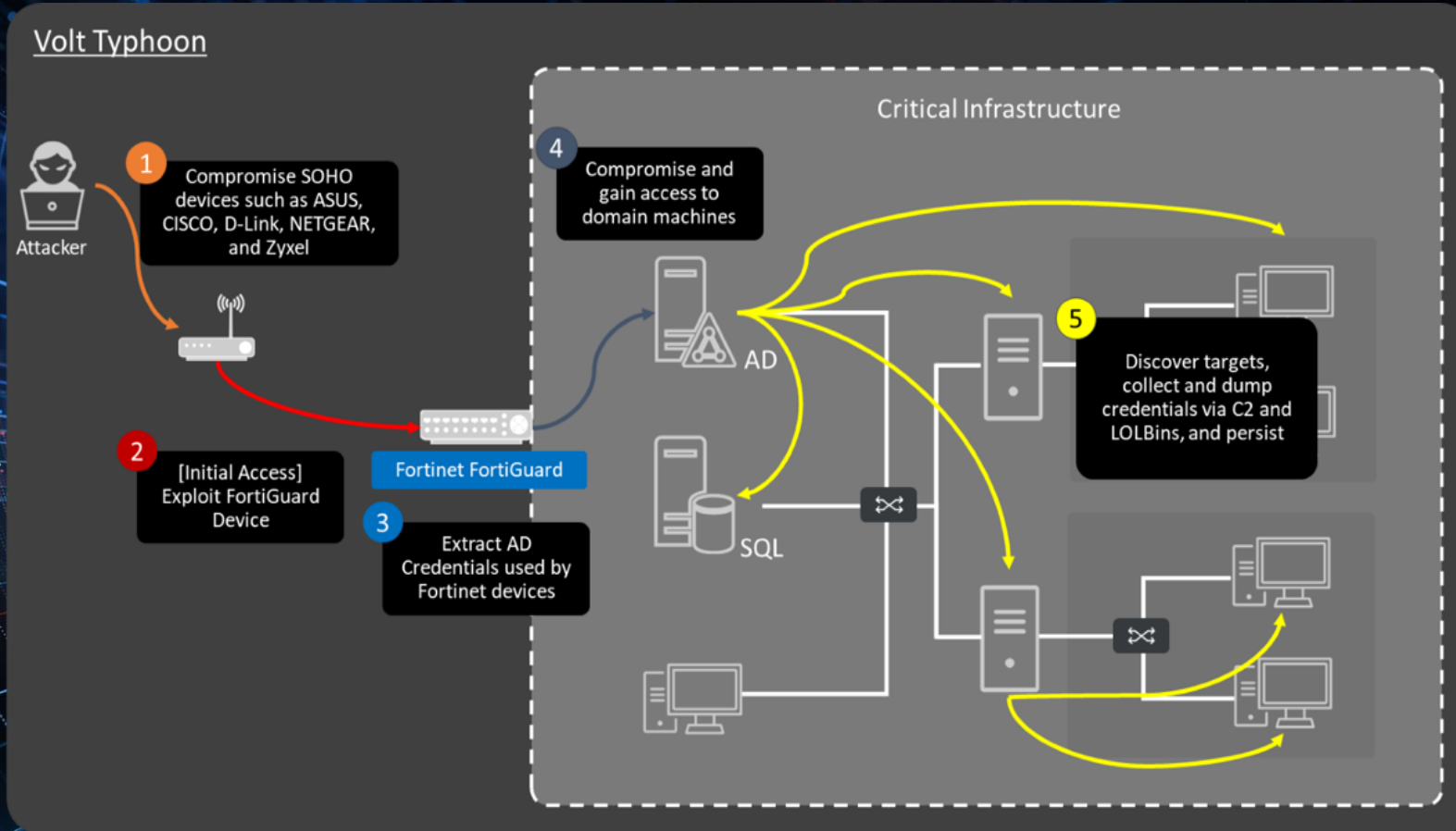


## Wiper Attacks

- Unprecedented Data Destruction Attack on Critical Infrastructure in Ukraine
- In addition to Ukraine, as many as 25 other countries were also affected
- Over 16 different families of Wiper malware have been discovered in the past year



# Volt Typhoon targets US critical infrastructure



This TTP allows the actor to evade detection by blending in with normal Windows system and network activities, avoid endpoint detection and response (EDR) products that would alert on the introduction of third-party applications to the host, and limit the amount of activity that is captured in default logging configurations.

The attackers exploit zero-day vulnerabilities in Fortinet FortiGuard devices, and gain access to a device that allows them to connect directly to the internal network of critical infrastructure.





## Obstacles and Challenges

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## IoT-OT Attacking Vectors



Root Cause

- Internet Scanning (IoT)
- Unintentional infection
- Compromised equipment

- Targeted attack. IT Protection fails, and hackers manage to find a path to penetrate OT

- Any possible way including insider threats

Impact

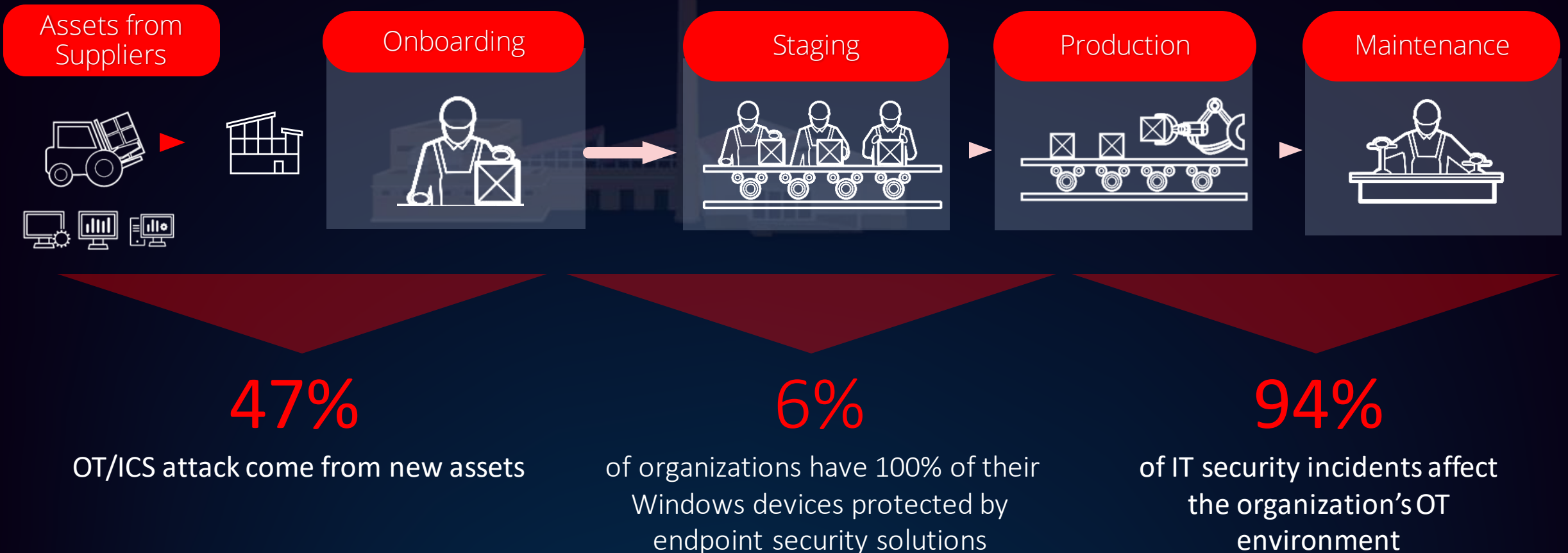
- Trojan/Backdoors
- Malfunctional devices
- Worm propagates to interrupt the operation

- Mission-Critical assets are locked/encrypted so that operation will be interrupted
- Impact to business reputation and possibly the trade value for public companies

- Mission-Critical assets are manipulated
- Loss of Safety and Availability

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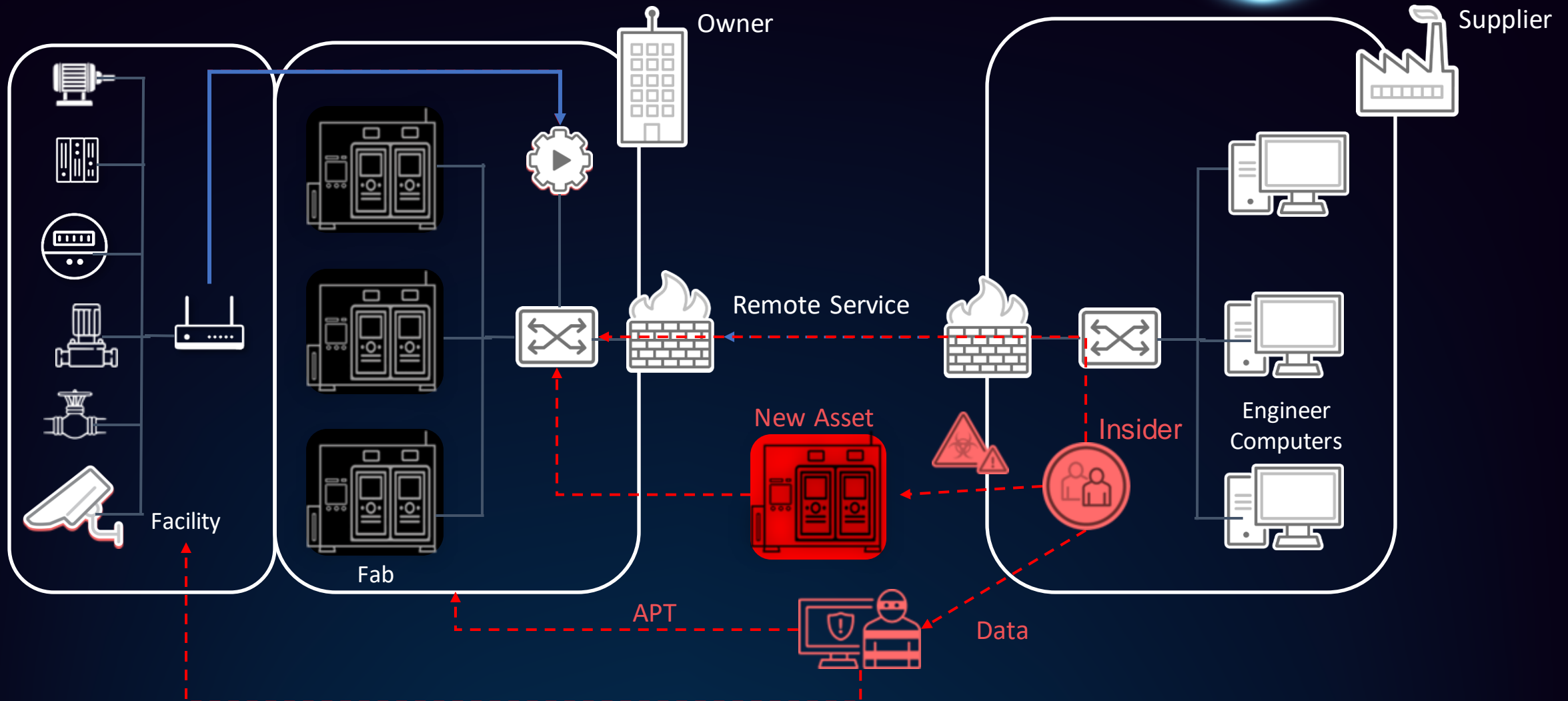
The collateral damage of IT security incidents impacting the OT environment for the business continuity





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Supply Chain Cybersecurity has been a real issue



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## Enterprise IoT-OT Security Challenges



### Continuous cybersecurity threats

- Multiple Extortion Ransomware
- Supply Chain Attacks
- Critical Infrastructure on the target List



### Geopolitics and Regulations

- Nation regulation focus on the level up the critical infrastructure cyber and physical security



### Collateral Damage to OT

- OT operation impacted by IT cybersecurity incidents in data and operation hostage



### Lack of even Basic Protection

- Insiders and supply chain threat
- Lack of protection in the OT environment



### Shortage of Cyber Talents

- Globally, the shortage is estimated to be 2.72 Million
- The difficulty of hiring qualified security professionals from a limited talent pool



# Best Practices in Cybersecurity for Manufacturers



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Step-by-step from Within to Without

With support from top management,  
define R&R, build a (small) team,  
extend your security guideline from IT to OT,  
in order to

Strengthening  
Perimeter Security  
to Reduce Attack  
Vectors

Elevating OT  
Defense for  
Enhanced  
Resilience

Strengthening  
Ecosystem  
Cybersecurity  
Preparedness

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## Strengthening Perimeter Security to Reduce Attack Vectors



- Build the OT DMZ
  - A Zone, Not a Wall
- Remote Access
  - Meet each other in the cloud
- Inspection of inbound devices
  - newly delivered or refurbished equipment
  - computers and storage medias tool of visitors
- Inspection of Outbound traffic
  - More restricted destination for OT servers

# OPERATIONAL TECHNOLOGY CYBERSECURITY EXPERT PANEL FORUM 2023

## Elevating OT Defense for Enhanced Resilience



### Endpoint

- GOOD
  - Endpoint protection
    - Anti-Malware
    - Whitelisting for legacy machines
  - Secure file transfer
- UGLY
  - System performance
  - Diversity of Legacy and Modern systems
  - SaaS vs On-Prem
  - Alert fatigue
  - Lifecycle gap
  - High Roll Out Costs

### Network

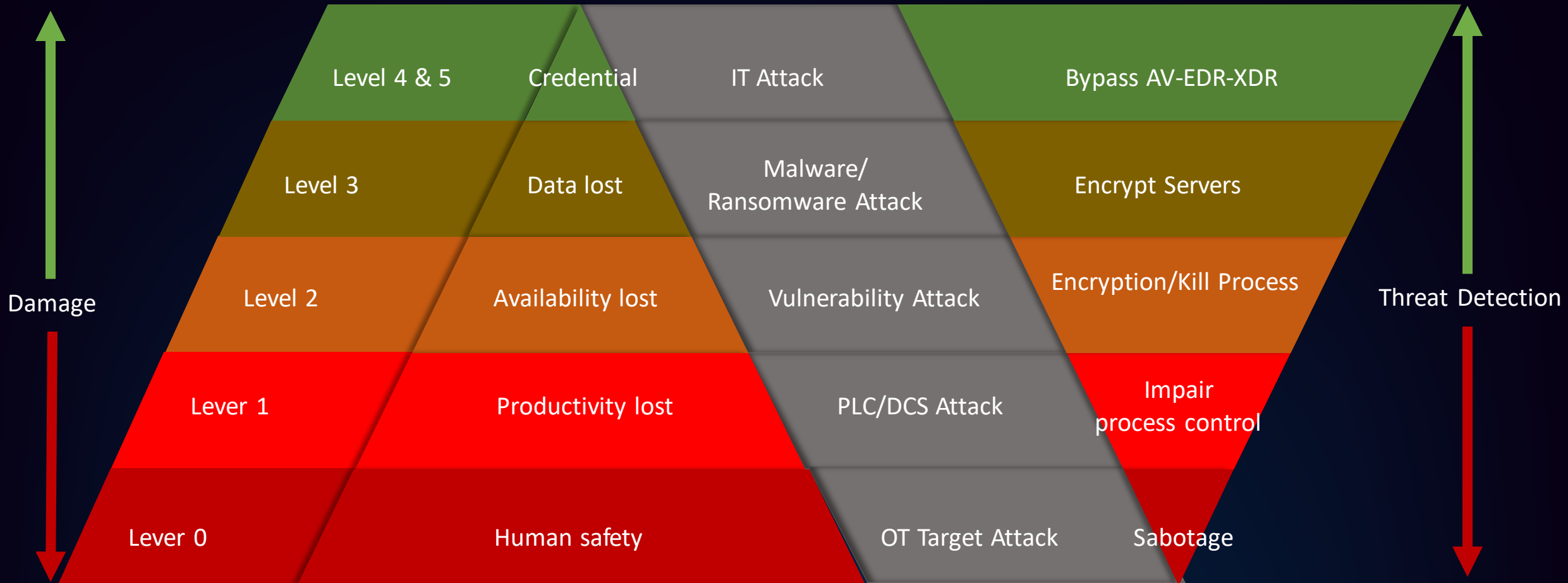
- GOOD
  - Micro Segmentation
  - Virtual Patching
  - OP Whitelisting
- UGLY
  - Network performance
  - HW/SW failure of Security products
  - High Roll Out Costs



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Elevating OT Defense for Enhanced Resilience: Visibility ▶ Cyber Hygiene ▶ Detection & Response

OT is the last line of defense for the corporate



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## Strengthening Ecosystem Cybersecurity Preparedness



- As a buyer

- Request legitimate products
  - Correct configuration
  - Without Trojans and malwares
- Request better cybersecurity posture to suppliers
  - External Assessment
  - Questionnaire Assessment
- Develop cybersecurity standard, guidelines, or reference architecture
  - e.g. SEMI E187, GISAX

- As a Supplier

- Security by design
  - Secure SDLC
  - Software components
  - Certificate and Credential
  - Pentest
- Secure your products (and watch it)
  - Perimeter gateway
  - Application whitelisting



# Summary



- Incorporating OT and IoT into Cybersecurity Blueprint for Digitalization and Automation Journey
- Urgent Resilience Enhancement for Manufacturers and Critical Infrastructure Targeted by Digital Crimes
- Securing OT Boundaries with Zero Trust: Comprehensive Examination of All Ingress and Egress
- Strengthening Internal OT Networks and Endpoints for Enhanced Operational Resilience
- Collaborative Efforts for Rising Supply Chain Cybersecurity Significance among Owners and Suppliers





**Thanks for Listening**

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